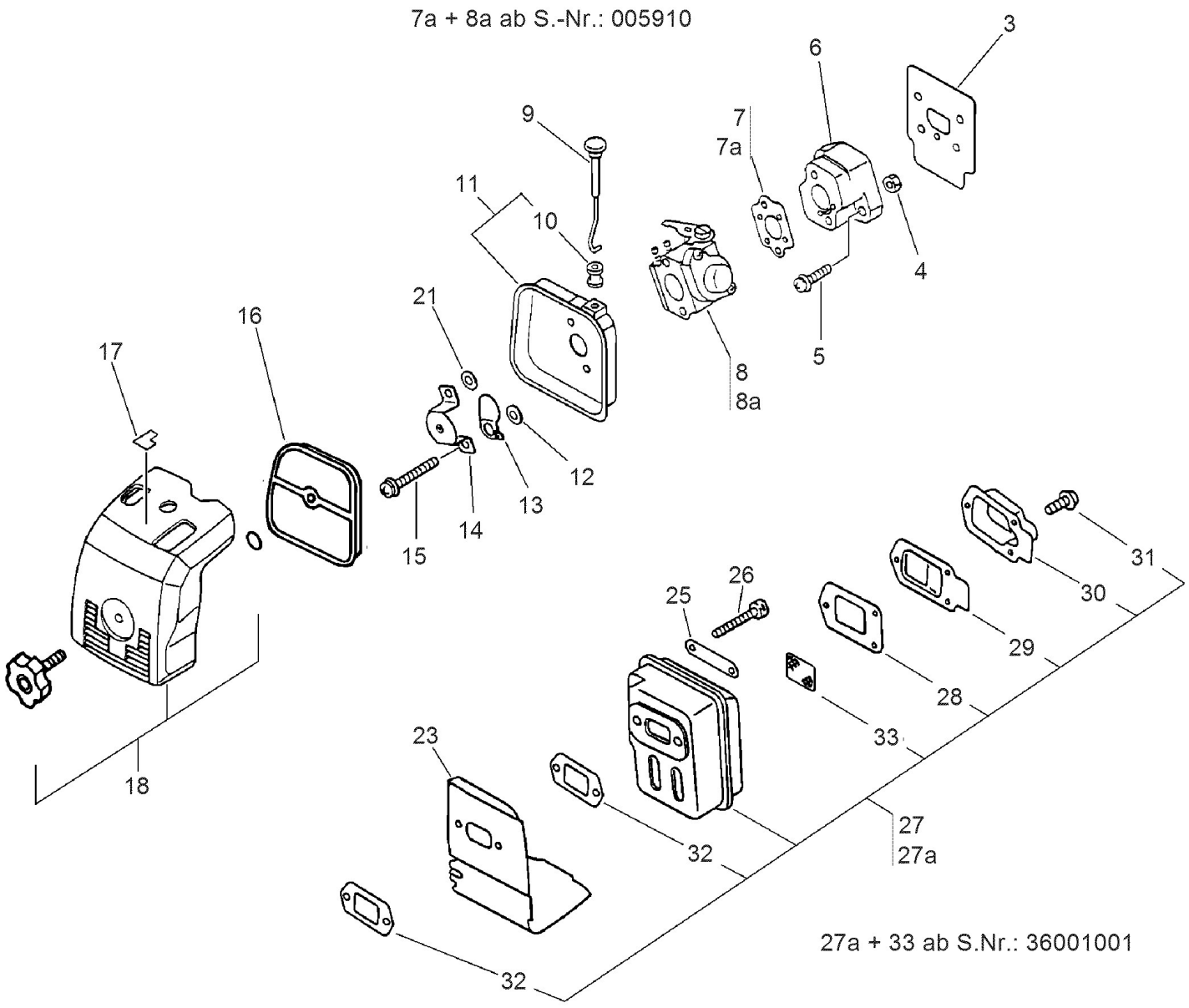
HCA-2400



Dokumenter

- air filter, exhaust
- Carburettor from S.-Nr.: 05910
- Carburettor up to S.-Nr.: 05909
- FUEL TANK
- knife, drive
- Motor, housing, cover
- Poles, handle, carrying strap
- starter, ignition
- Swing gear, tool

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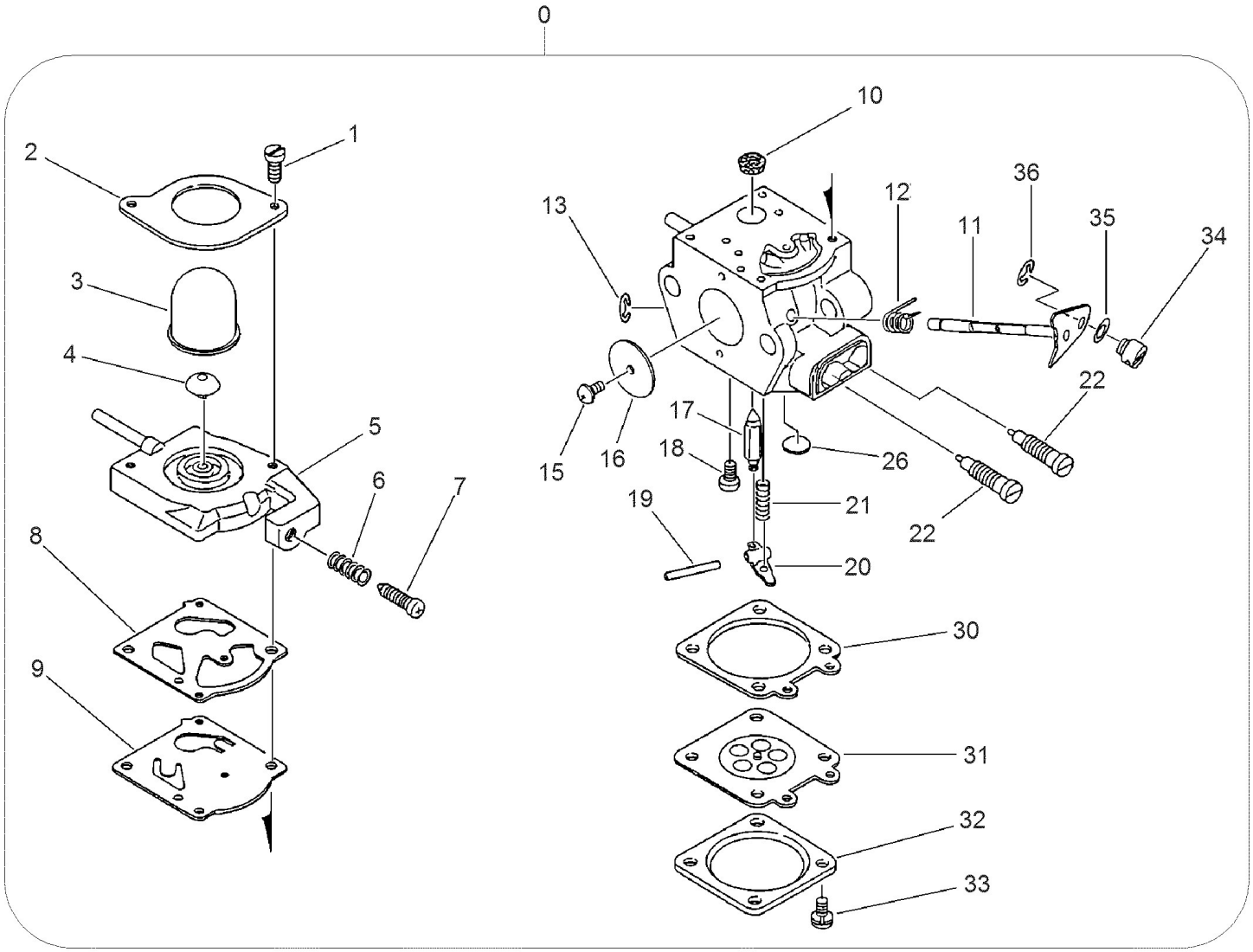
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Illustration air filter, exhaust

Nummer	Antal	Kode	Beskrivelse	Vedhæftet fil	Recommended Stock Item	Remark
3	1	13001042032	GASKET, INTAKE			Fast-moving
4	2	90050000005	NUT	2003-157		
5	2	90023805020	SCREW			
6	1	13001742031	INSULATOR, INTAKE			Slow-moving
7	1	13001642031	GASKET, INTAKE			Fast-moving
7a	1	13001005960	GASKET, INTAKE			Fast-moving
8	1	12300052130	CARBURETOR WT-424A			Medium-moving
8a	1	12300052133	CARBURATOR WT-424C			Medium-moving
9	1	17851051730	ROD, CHOKE			Slow-moving
10	1	17881005230	GROMMET			Slow-moving
11	1	13030151730	CASE, AIR CLEANER			
12	1	17851600830	SPACER			Slow-moving
13	1	17851505060	SHUTTER, CHOKE			Slow-moving
14	1	12901152131	PLATE			Slow-moving
15	2	90024205057	SCREW 5*57			Slow-moving
16	1	13031051830	FILTER, AIR			Fast-moving
17	1	89012147530	LABEL, CHOKE			Slow-moving
18	1	13030252131	COVER ASY, A.CLEANER			
21	1	90060000005	WASHER 5			
23	1	A320000251	PLATE			Slow-moving
25	1	14564204930	Washer			Slow-moving
26	2	90010505055	BOLT, H.S. 5*55			123
27	1	14580221560	MUFFLER ASSY	2004-241		
27a	1	P021008940	Exhaust PAS-2400 + HCA-2400, HCA-2500	2004-241		
28	1	14586642031	GASKET, MUFFLER LID			Fast-moving
29	1	14581852130	Guide, Exhaust			Slow-moving
30	1	14587642030	LID, MUFFLER (B)			Slow-moving
31	3	90024204010	SCREW 4*10			
32	2	V104000160	GASKET, EXHAUST			Fast-moving
33	1	14586240630	SCREEN, MUFFLER	2004-241		Medium-moving

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Vergaser ab S.-Nr.: 005910



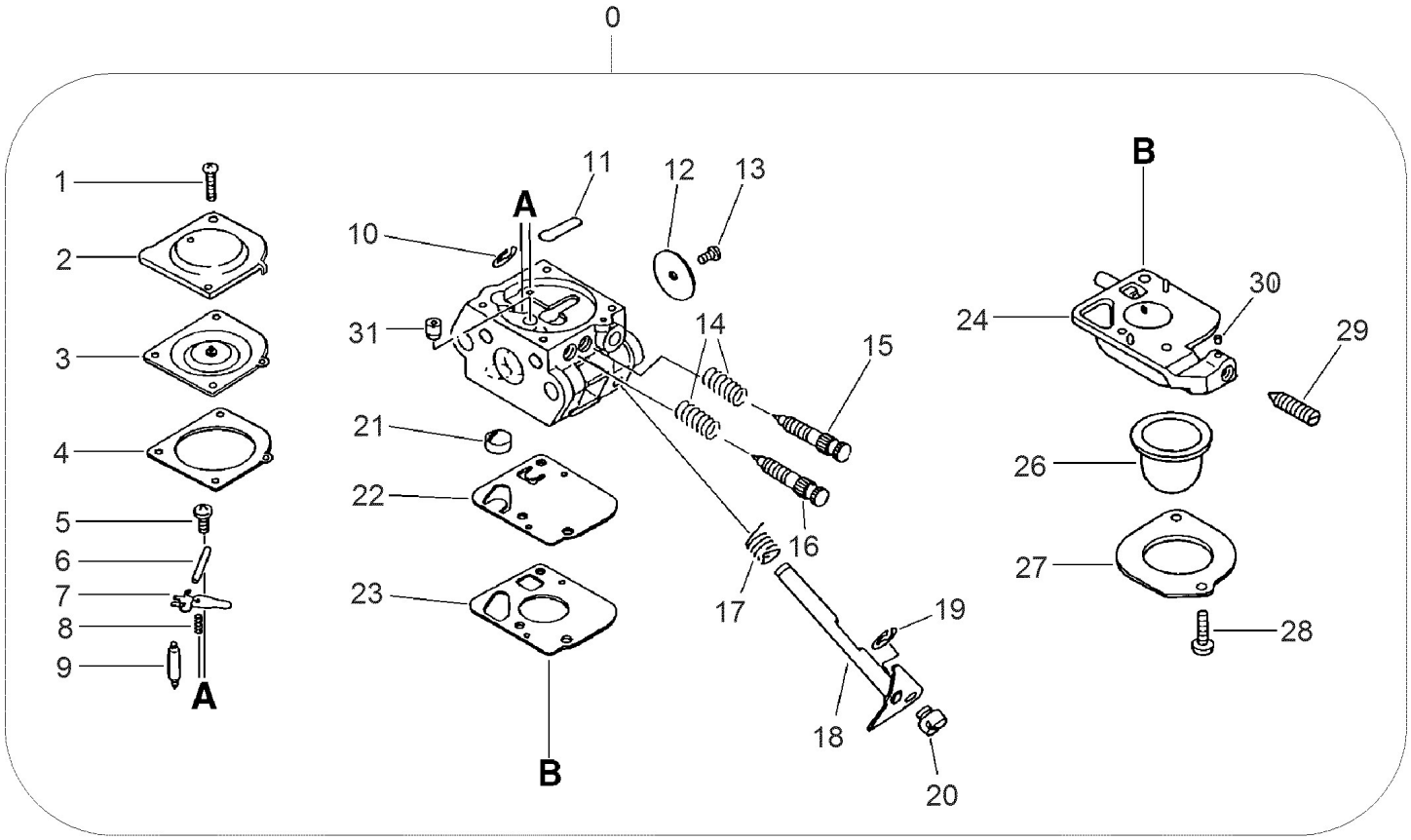
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Illustration Carburettor from S.-Nr.: 05910

Nummer	Antal	Kode	Beskrivelse	Vedhæftet fil	Recommended Stock Item	Remark
0	1	12300052133	CARBURATOR WT-424C			Medium-moving
1	1	12311043130	BOLT			
2	1	12314209560	COVER, PRIMER PUMP			
3	1	12318109560	PUMP, PRIMER			Fast-moving
4	1	12317135630	VALVE, CHECK			
5	3	12312443230	COVER FUEL PUMP			
6	4	12313304260	SPRING, IDLE ADJUST			Slow-moving
7	2	12313404260	SCREW, IDLE ADJUST			Slow-moving
8	1	12312509560	GASKET, FUEL PUMP			
9	2	12311209560	DIAPHRAGM, FUEL PUMP			
10	4	12312610631	SCREEN, INLET			Medium-moving
11	1	12311752130	SHAFT THROTTLE			
12	1	12311352130	SPRIN RETURN			
13	1	12312715030	RING			Slow-moving
15	2	12311438830	SCREW			Slow-moving
16	2	12311653130	Valve, Throttle			
17	1	12313719830	VALVE, INLET NEEDLE			Slow-moving
18	1	12313903930	SCREW, M. LEVER PIN			Slow-moving
19	1	12313803930	PIN, METERING LEVER			Slow-moving
20	2	12312303930	LEVER, METERING			Slow-moving
21	1	12312239330	SPRING, METER. LEVER			
22	4	12312052130	NEEDLE HIGH SPEED			Slow-moving
26	2	12314610631	PLUG, WELCH			Slow-moving
30	2	12314003930	GASKET, M. DIAPHRAGM			Fast-moving
31	1	12314103930	DIAPHRAGM, METERING			Fast-moving
32	1	12314203930	COVER, M. DIAPHRAGM			Slow-moving
33	2	12313002960	SCREW			Slow-moving
34	1	12317226030	SWIVEL			Slow-moving
35	1	12314926030	WASHER			Slow-moving
36	1	12317307930	CLIP			Slow-moving

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Vergaser bis S.-Nr.: 05909

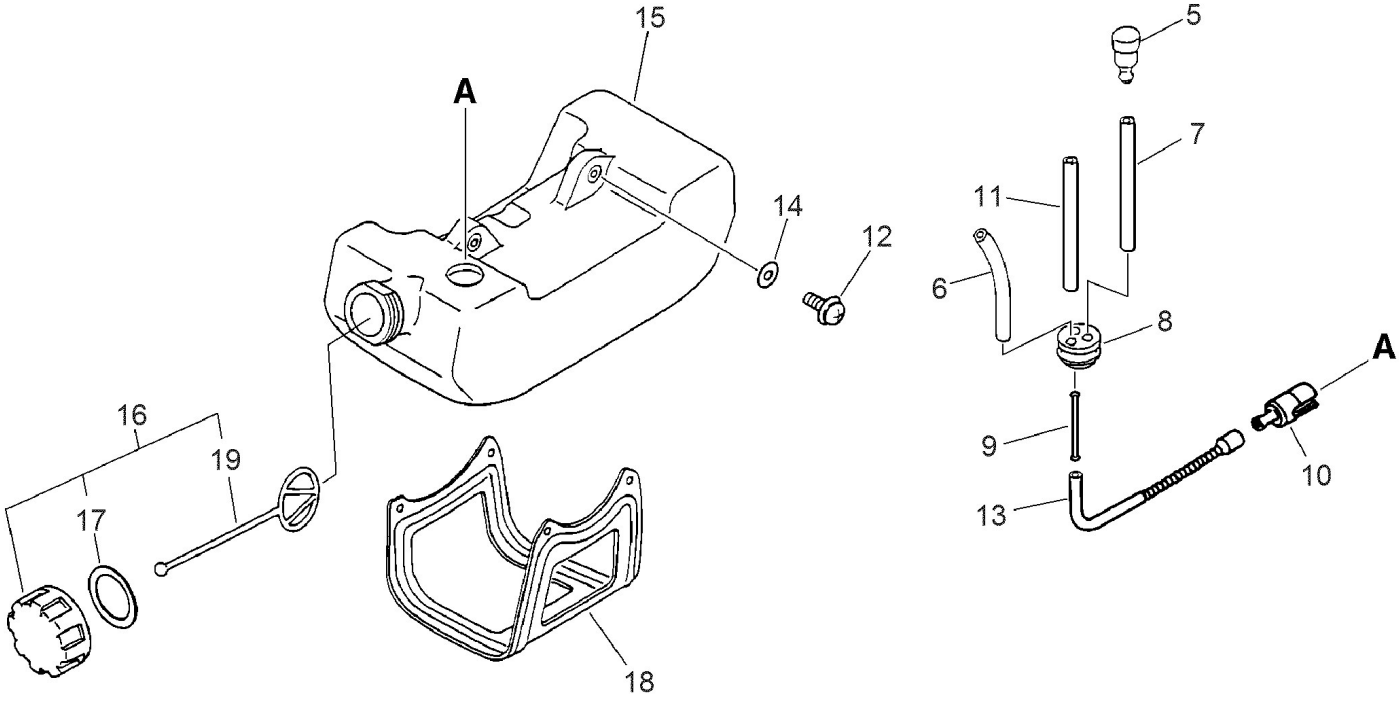


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Illustration Carburettor up to S.-Nr.: 05909

Nummer	Antal	Kode	Beskrivelse	Vedhæftet fil	Recommended Stock Item	Remark
0	1	12520052131	CARBURETOR ASSY			Medium-moving
1	2	12534452130	SCREW			Slow-moving
2	1	12534213210	COVER, DIAPHRAGM			
3	1	12534142030	DIAPHRAGM			
4	1	12534051030	GASKET, DIAPHRAGM			
5	1	12533942030	SCREW			Medium-moving
6	1	12533813930	PIN, METERING ARM			Slow-moving
7	1	12532342030	LEVER, METERING			
8	1	12532242030	SPRING, COIL			
9	1	12533706960	VALVE, INLET NEEDLE			Slow-moving
10	1	12532713930	CLIP			Slow-moving
11	1	12534551030	PLUG, WELCH			
12	1	12531642030	VALVE			
13	1	12531413930	SCREW			Slow-moving
14	2	12531942030	SPRING, COIL			
15	1	12531851030	NEEDLE, IDLE			Slow-moving
16	1	12532051230	NEEDLE HIGH SPEED			Slow-moving
17	1	12531342030	SPRING, THRT. RETURN			#N/A
18	1	12531742030	ROD THROTTLE			
19	1	12532715130	CLIP			Slow-moving
20	1	12537242030	BOLT			Slow-moving
21	1	12532642030	STRAINER			#N/A
22	1	12531212820	DIAPHRAGM, FUEL PUMP			#N/A
23	1	12532513310	GASKET, PUMP			
24	1	12538313310	Cover			
26	1	12538108660	PUMP, PRIMING			
27	1	12536311610	RING			
28	2	12531011610	BOLT			
29	1	12533413930	ADJUST SCREW			
30	1	12537813930	PIECE, FRICTION			Slow-moving
31	1	12537651030	NOZZLE CHECK VALVE			

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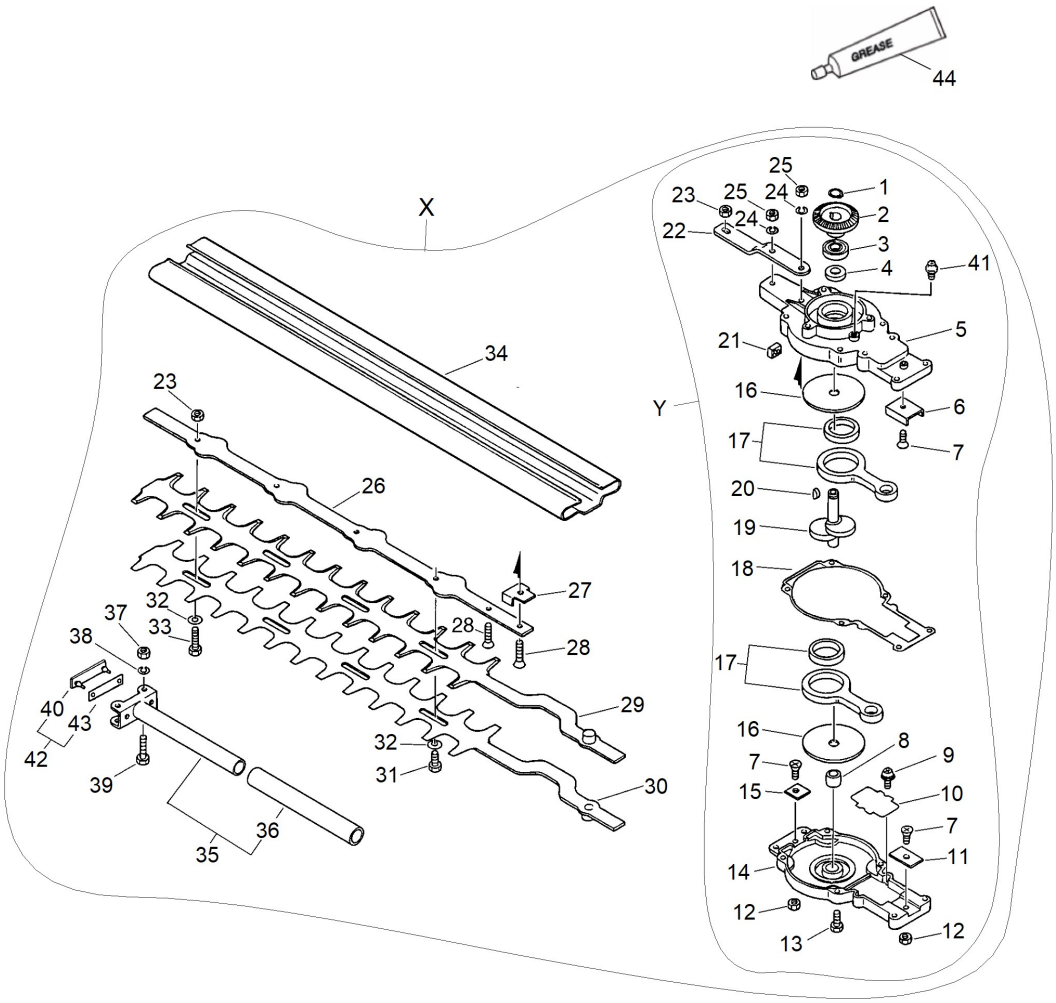


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Illustration FUEL TANK

Nummer	Antal	Kode	Beskrivelse	Vedhæftet fil	Recommended Stock Item	Remark
5	1	A356000030	VALVE,CHECK			Medium-moving
6	1	13201056330	PIPE 3*6*90			Slow-moving
7	1	V471001200	PIPE			Slow-moving
8	1	V137000030	GROMMET,FUEL			Slow-moving
9	1	13201103360	CONNECTOR, FUEL PIPE			Slow-moving
10	1	13120507320	"STRAINER, FUEL"			Fast-moving
11	1	V471001200	PIPE			Slow-moving
12	2	90023805016	SCREW			
13	1	13201212360	PIPE FUEL			Slow-moving
14	2	90060300005	WASHER 5			
15	1	13100546831	TANK, FUEL			Slow-moving
16	1	13100408960	CAP ASSY, FUEL			
17	1	13101655830	"GASKET, FUEL CAP"			Fast-moving
18	1	30511042030	STAND (BL)			Slow-moving
19	1	13105152430	fuse			Medium-moving

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Illustration knife, drive

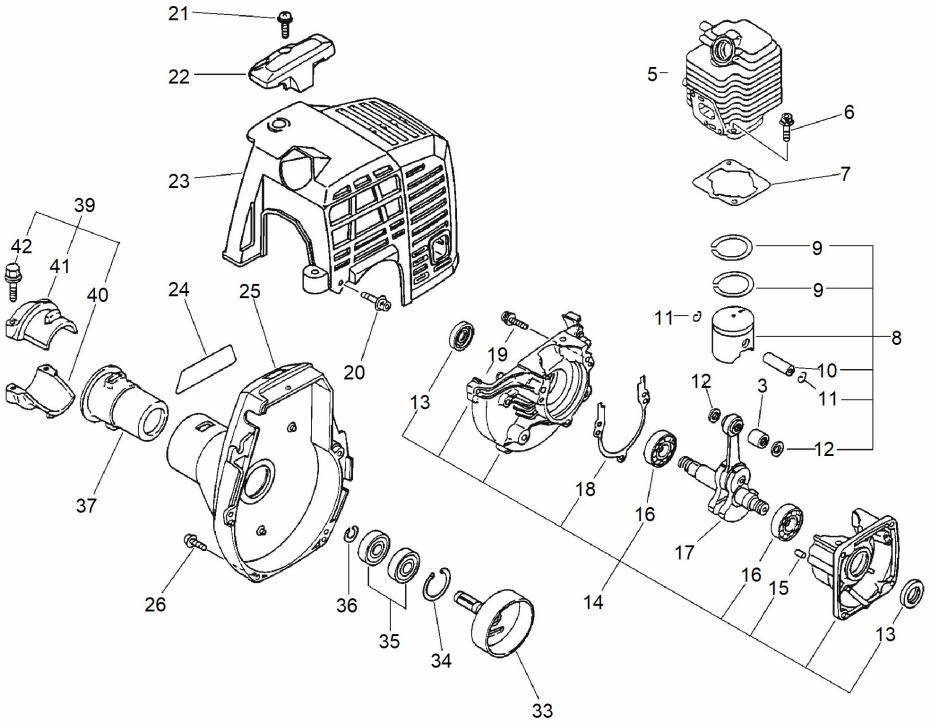
Nummer	Antal	Kode	Beskrivelse	Vedhæftet fil	Recommended Stock Item	Remark
X	1	61040312362	CASE ASY, GEAR			
Y	1	61040412361	HOUSING, UNIT			
1	1	90070100010	CIRCLIP 10			
2	1	61031212360	GEAR SPUR			Slow-moving
3	1	90080006000	BEARING, BALL 6000			
4	1	10021305930	OILSEAL			Slow-moving
5	1	61042012361	CASE, GEAR			Slow-moving
6	1	61044154030	GUIDE			Slow-moving
7	3	90021204008	SCREW 4* 8			
8	1	16061605410	COLLAR			Slow-moving
9	4	90024203006	SCREW 3*6			
10	2	61042454030	PLATE SIDE			Slow-moving
11	1	61044754030	PLATE SIDE			Slow-moving
12	2	90050000004	NUT			
13	4	90014205020	BOLT			
14	1	61040954031	CASE, CAM			
15	1	61045054030	PLATE GUIDE			Slow-moving
16	2	61046254030	PLATE SIDE			Slow-moving
17	2	61080554030	BAR, OPERATION			
18	1	V110000000	GASKET, GEAR CASE			Fast-moving
19	1	61034412360	CAM			Slow-moving
20	1	61032502730	KEY, WOODRUFF			Slow-moving
21	2	61042654030	Seal			Slow-moving
22	1	X425000080	SUPPORT, CUTTER			Medium-moving
23	4	43302206460	NUT			Slow-moving
24	2	90060500005	WASHER, SPRING			
25	2	90050000005	NUT	2003-157		
26	1	X425000070	SUPPORT, CUTTER			Medium-moving
27	1	61044054030	PLATE ANGLE			Slow-moving
28	2	90021205020	SCREW 5*20			
29	1	X411000120	CUTTER			Fast-moving
30	1	X411000130	CUTTER			Fast-moving
31	1	69911507760	BOLT, CUTTER			Slow-moving
32	4	69911804560	WASHER			Slow-moving
33	3	69911504560	BOLT, CUTTER			Slow-moving
34	1	89852312360	Transport protection 750mm HCA-2400			Slow-moving
35	1	35130512360	HANDLE			Slow-moving
36	1	35131512360	GRIP, HANDLE			Slow-moving
37	2	90050000005	NUT	2003-157		
38	2	90060500005	WASHER, SPRING			
39	2	90014205025	Bolt 5*25 (W/W,SW)			
40	1	61042612362	Seal			Slow-moving
41	1	88011010860	NIPPLE, GREASE			
42	1	V150000311	PLATE SIDE			Slow-moving

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Illustration knife, drive

Nummer	Antal	Kode	Beskrivelse	Vedhæftet fil	Recommended Stock Item	Remark
43	1	V150000300	PLATE SIDE			Slow-moving
44	1	WAX695000070	High-temperature gear grease for flexible shafts and hedge trimmers			

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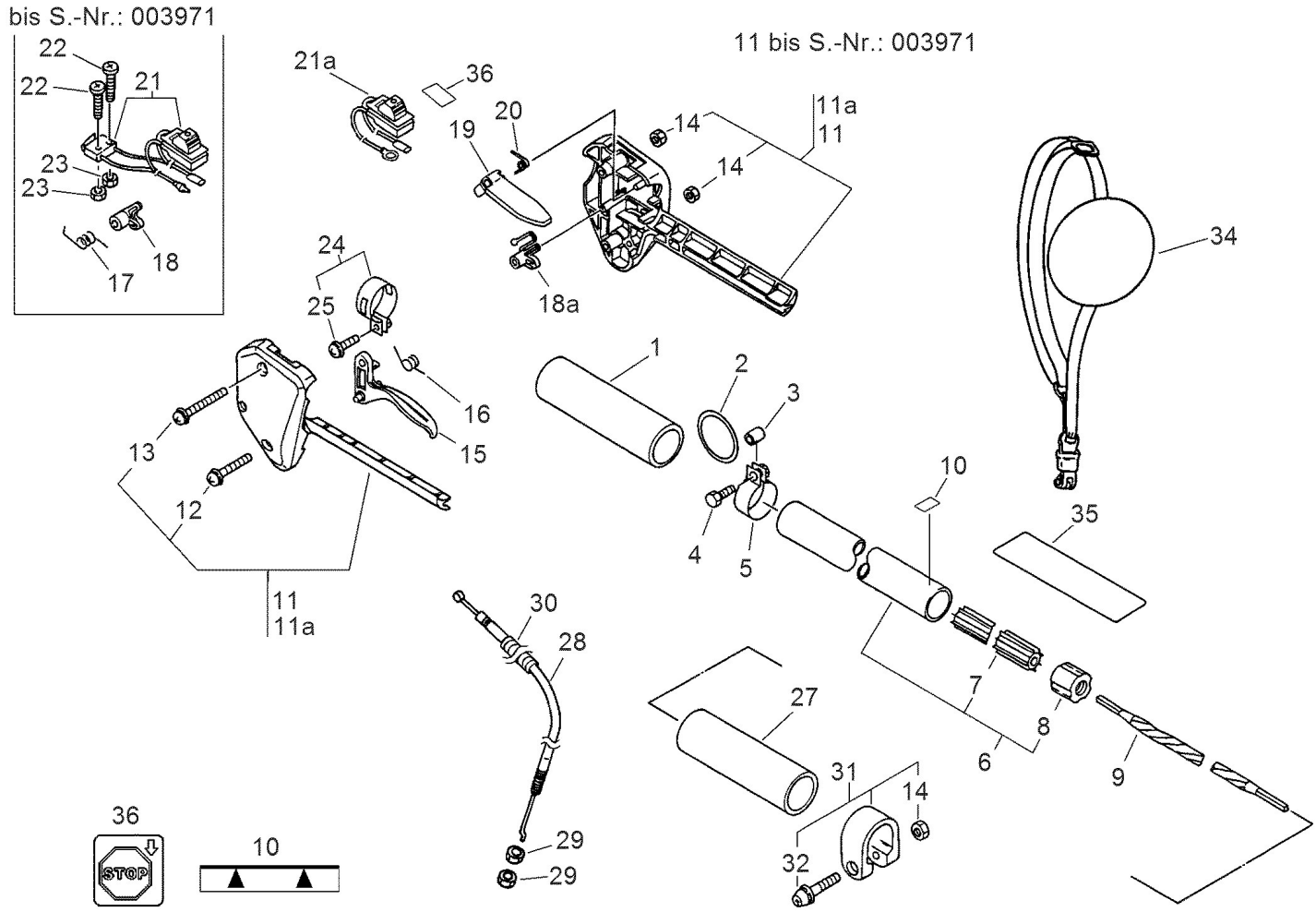


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Illustration Motor, housing, cover

Nummer	Antal	Kode	Beskrivelse	Vedhæftet fil	Recommended Stock Item	Remark
3	1	V553000010	BEARING,NEEDLE 8			Medium-moving
5	1	10101109560	CYLINDER			Slow-moving
5	1	10101108961	Cylinder, ES-2400/PAS-2400/SRM-2455/HCA-2410			Slow-moving
6	2	90016205022	BOLT, H.S. 5*22			
7	1	10101044332	GASKET, CYL. BASE			Medium-moving
8	1	10000009563	PISTON KIT			
9	2	10001109560	RING, PISTON			Medium-moving
9	1	10001109560	RING, PISTON			Medium-moving
10	1	10001311520	PIN, PISTON			Slow-moving
11	2	10001504630	CIRCLIP, PISTON PIN			Slow-moving
11	1	10001504630	CIRCLIP, PISTON PIN			Slow-moving
12	2	10001411520	SPACER, PISTON PIN			Slow-moving
13	2	10021242031	OILSEAL			Slow-moving
14	1	10020452132	CRANKCASE KIT			
15	2	10021503930	PIN, DOWEL			Slow-moving
16	2	9403536201	BEARING BALL			
17	1	10010052131	Crankshaft Assy			Slow-moving
17	1	A011000101	CRANKSHAFT,ASM			Slow-moving
18	1	10024242030	GASKET, CRANKCASE			Medium-moving
19	3	90016205028	BOLT, H.S. 5*28			
20	2	90016304016	BOLT HSH			
21	1	90023805016	SCREW			
22	1	15991254130	GUARD, TOP			Slow-moving
23	1	10151448930	COVER, CYLINDER			Slow-moving
24	1	89011512360	LABEL			Slow-moving
25	1	10150352131	COVER ASSY FAN			
26	4	90016304016	BOLT HSH			
33	1	17500548931	DRUM, CLUTCH			Medium-moving
34	1	90070200028	CIRCLIP 28			
35	2	90080796001	BEARING, BALL 6001			
36	1	90070100012	CIRCLIP 12			
37	1	61091055230	CUSHION			Medium-moving
39	1	61090355230	HOLDER, KIT			
40	1	61092355230	HOLDER			Slow-moving
41	1	61092227432	HOLDER			Slow-moving
42	2	90014205025	Bolt 5*25 (W/W,SW)			

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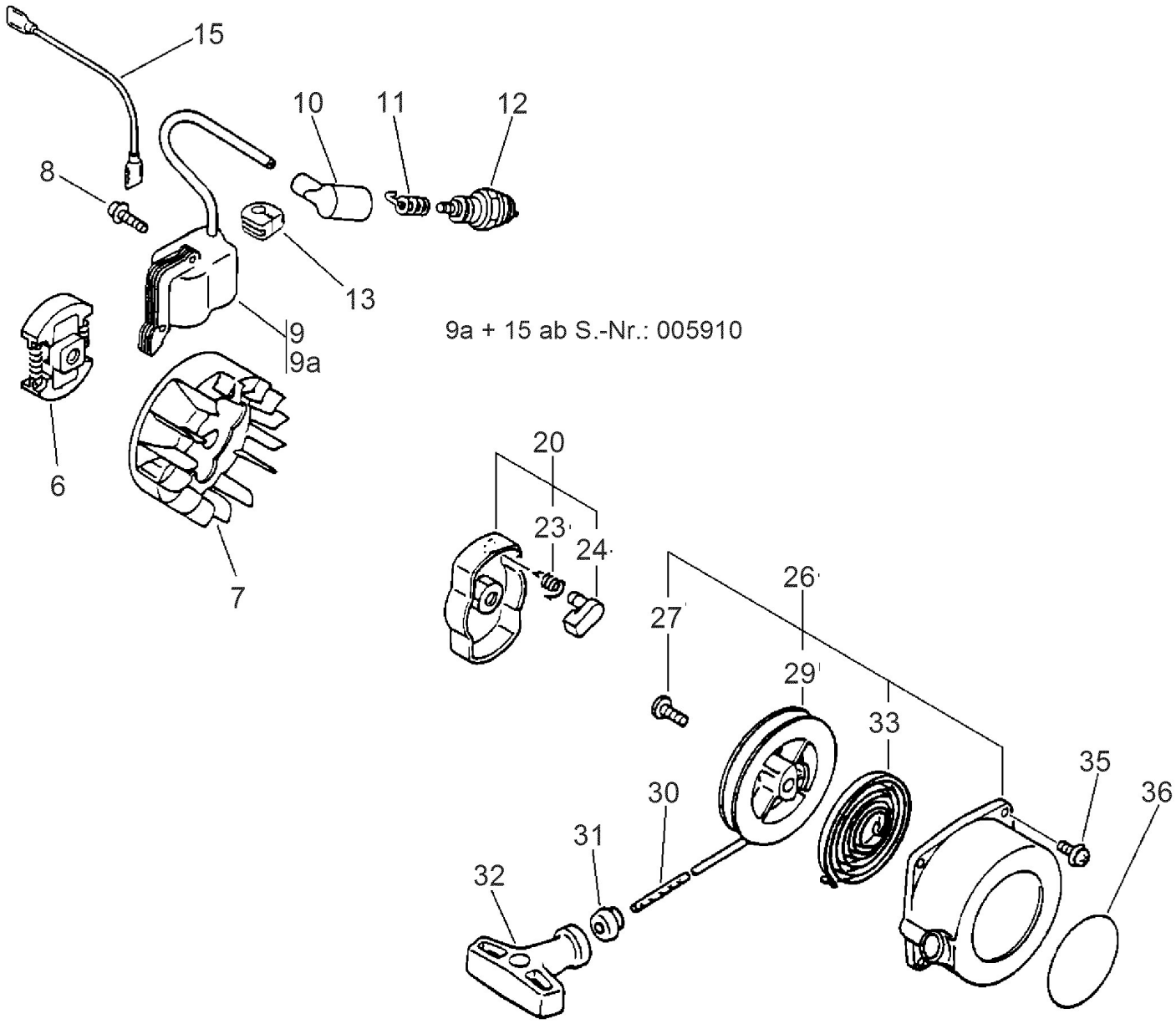


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Illustration Poles, handle, carrying strap

Nummer	Antal	Kode	Beskrivelse	Vedhæftet fil	Recommended Stock Item	Remark
1	1	35121352130	HANDLE FRONT			Slow-moving
2	1	30101652730	RING,HARNESS			Slow-moving
3	1	69901203330	SPACER			Slow-moving
4	1	90010005018	BOLT			
5	1	30120708930	HOOK			Slow-moving
6	1	61020612360	HOUSING ASSY D SHAFT			Slow-moving
7	1	61021712360	GUIDE PLATE, SHUT OFF			Slow-moving
8	2	61024644730	STOPPER			Slow-moving
9	1	61001312360	SHAFT, FLEXIBLE			Medium-moving
10	1	89015204930	LABEL, CAUTION			Slow-moving
11	1	17800312360	BRACKET SET THROTTLE	2003-157		
11a	1	17800352130	BRACKET SET,THROTTLE	2003-157		
12	1	90024205025	SCREW	2003-157		
13	1	90024205035	SCREW	2003-157		
14	1	90050000005	NUT	2003-157		
14	2	90050000005	NUT	2003-157		
15	1	17801052130	CONTROL, THROTTLE			Slow-moving
16	1	17804342230	SPRING, THR. RETURN			Medium-moving
17	1	17804312360	SPRIN RETURN	2003-157		Medium-moving
18	1	17801212360	LOCKOUT THROTTLE	2003-157		Slow-moving
18a	1	17801252730	LOCKOUT, THROTTLE			Slow-moving
19	1	17809052632	LOCKOUT, T. CONTROL			Slow-moving
20	1	17801352630	SPRING, THR. LOCK			Medium-moving
21	1	16340412360	SWITCH IGNITION ASSY	2003-157		Slow-moving
21a	1	16340155631	Switch, Ignition	2003-157		Slow-moving
22	2	90021002010	SCREW 2x10	2003-157		
23	2	90050000002	NUT 2	2003-157		
24	1	30120029430	BAND ASSY			
25	1	90024205014	SCREW			
27	1	35101254330	GRIP			Slow-moving
28	1	17800156730	THROTTLE CABLE			Medium-moving
29	2	90050200006	NUT 6 #3			
30	1	17812750330	Grommet			Slow-moving
31	1	61027252130	BAND 25			Slow-moving
32	1	90024205028	SCREW			
34	1	C062000100	HARNESS,SHOULDER			Medium-moving
35	1	89061712361	LABEL, CAUTION			Slow-moving
36	1	89015739130	LABEL, SWITCH			Slow-moving

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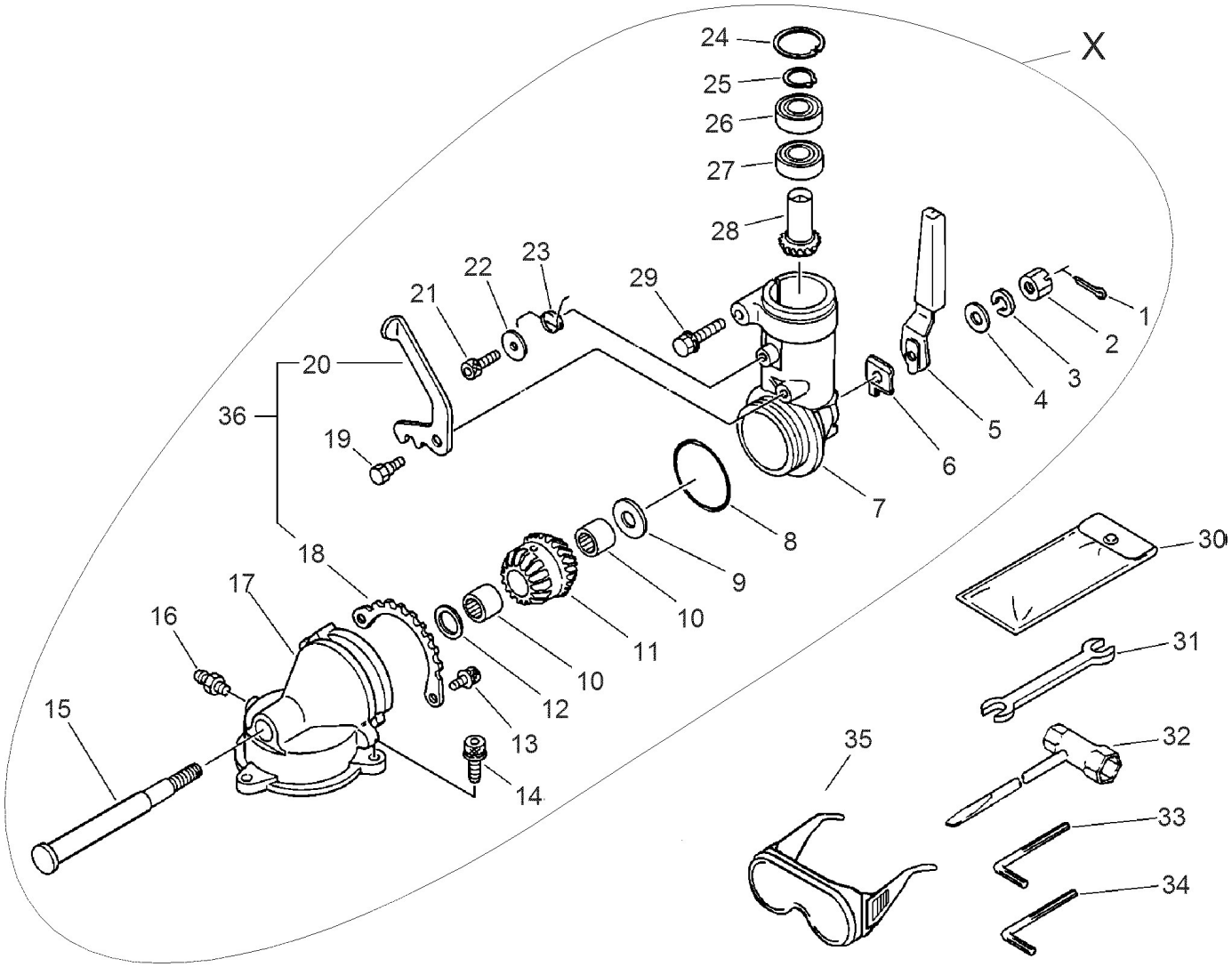


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Illustration starter, ignition

Nummer	Antal	Kode	Beskrivelse	Vedhæftet fil	Recommended Stock Item	Remark
6	1	17500056830	Clutch Assy			Medium-moving
7	1	15680144731	FLYWHEEL			Slow-moving
8	2	90016204022	BOLT, H.S. 4*22			Slow-moving
9	1	15660106961	C.D. Ignition Module			Slow-moving
9a	1	15662652630	COIL IGNITION			Slow-moving
10	1	15901203433	CAP, SPARK PLUG			Slow-moving
11	1	15901103432	COIL, SPARK PLUG CAP			Slow-moving
12	1	15901010230	"PLUG, SPARK (BPMR-7A"			Fast-moving
13	1	15611240630	GROMMET			Slow-moving
15	1	16201052830	LEAD, GROUND			Slow-moving
20	1	17720244331	PAWL ASM., STARTER			Slow-moving
23	1	17723442030	Spring			
24	1	17721844330	PAWL, STARTER			Slow-moving
26	1	17720042033	STARTER ASSY			Medium-moving
27	1	17723644330	SCREW			Slow-moving
29	1	17721544430	DRUM, STARTER			
30	1	17722610120	ROPE, STARTER			Medium-moving
31	1	17722742030	GUIDE, ROPE			Slow-moving
32	1	17722806530	GRIP, STARTER			
33	1	17722042030	SPRING, REWIND			Medium-moving
35	2	90016304016	BOLT HSH			
36	1	89011849130	Lable			Slow-moving

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Illustration Swing gear, tool

Nummer	Antal	Kode	Beskrivelse	Vedhæftet fil	Recommended Stock Item	Remark
X		61040212362	CASE ASY, GEAR			
1	1	90030016016	Split pin HCA-2400			
2	1	90052900006	NUT 6			
3	1	90060500006	"WASHER, SPRING"			
4	1	40372007350	Washer			Slow-moving
5	1	19051112362	PIECE, LEVER			Slow-moving
6	1	61047812361	PLATE, ANGLE			Slow-moving
7	1	61041012361	CASE, GEAR			Slow-moving
8	1	90072400032	O-RING			
9	1	61035012360	WASHER,CIRCULAR 8			Slow-moving
10	2	10011311520	BEARING NEEDLE			Medium-moving
11	1	61036112360	GEAR, BEVEL			Slow-moving
12	1	61031712460	WASHER, CIRCULAR 10			Slow-moving
13	2	90016204010	BOLT, H.S. 4*10			
14	3	90016205018	BOLT HSH			
15	1	61031012360	SHAFT P. T. O.			Slow-moving
16	2	88011010860	NIPPLE, GREASE			
17	1	61043112360	LID, GEAR CASE			Slow-moving
18	1	61047012361	LATCH RESETTER			Slow-moving
19	1	61047412360	BOLT 5			Slow-moving
20	1	61047212361	PAWL			Slow-moving
21	1	90016205014	BOLT HSH			
22	1	90060300005	WASHER 5			
23	1	17801312360	SPRING, THR. LOCK			Medium-moving
24	1	90070200022	CIRCLIP 22			
25	1	90070600010	RETAINING RING			
26	1	90085806900	BEARING, BALL			
27	1	90085506900	BEARING, BALL			
28	1	61031112360	GEAR, DRIVE			Slow-moving
29	1	90014205035	Bolt 8*8			
30	1	89851039130	BAG, TOOL			
31	1	89511200330	SPANNER 8*10			Slow-moving
32	1	89541008030	WRENCH, W/S. DRIVER			Slow-moving
33	1	89561203430	L-WRENCH (3MM)			Slow-moving
34	1	89561000130	L-WRENCH (4MM)			Slow-moving
35	1	89958068730	SAFETY GLASSES			Slow-moving
36	1	P021000850	LATCH RESETTER			

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